



# NEW METHOD STEEL STAMPS, INC.

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## Models MB15, MB20, and MB32 Manual Impact Presses

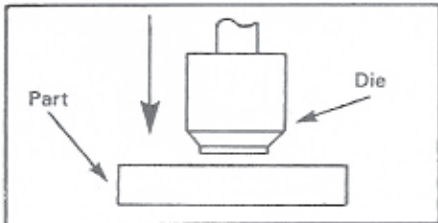
### Features

- Heavy-duty construction
- Simple, compact design
- Easy height adjustment for proper clearance to the part
- Precise marking force adjustment with the impact spring's compression range
- A minimum number of moving parts insures low maintenance and high reliability
- Selection of compression springs to further vary the range of marking force

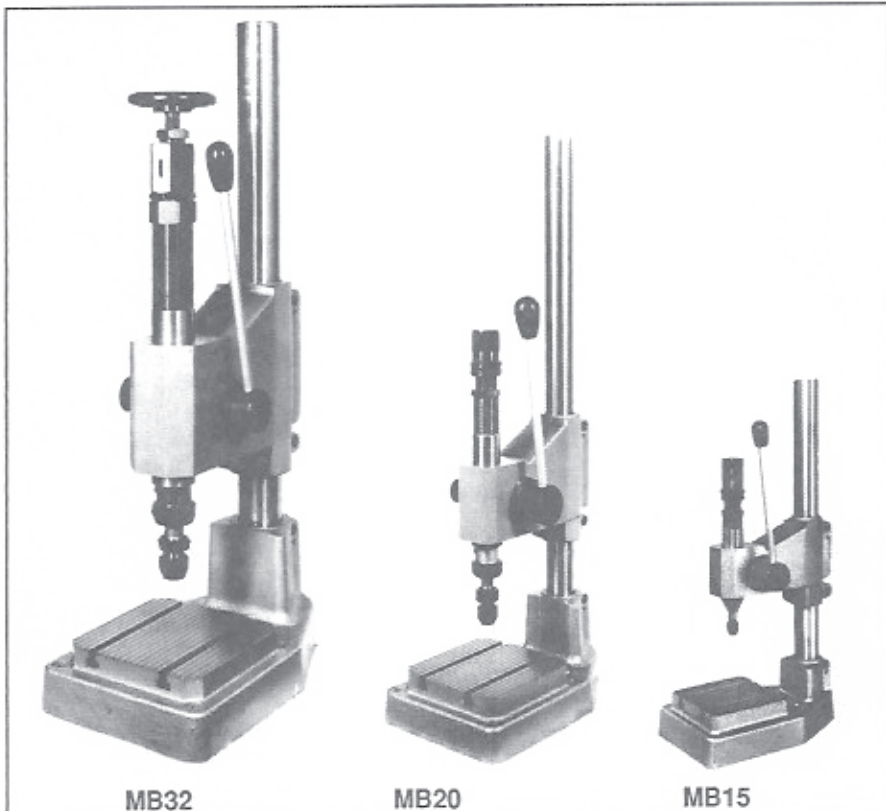
### Options

- Custom designed frame assemblies for special throat heights and mounting arrangements
- Special part holding fixtures

### Method of Marking



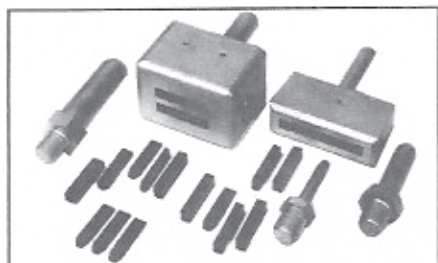
Press marking is a fast, efficient method of marking on a flat surface.



The MB15, MB20, and MB 32 presses are manually operated spring actuated impact bench units designed for a wide range of general purpose marking applications.

### Steel type, Dies and Holders

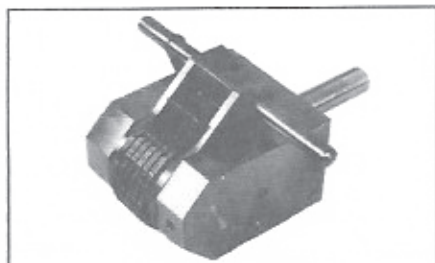
New Method offers a wide range of stock and custom steel type, dies and holders. The type and dies are made of tool steels specifically selected for our application and scientifically heat treated to insure long life. Holders are designed to facilitate fast legend changes when required.



Press style holder and interchangeable type

### Numbering Heads

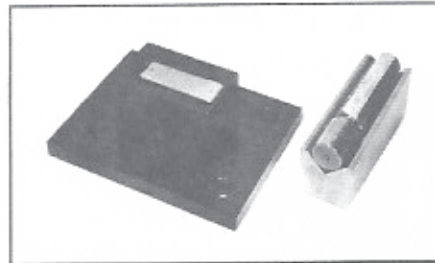
Press style numbering heads can be furnished either for manual changes or automatic consecutive numbering. They are available in a full range of character heights and faces used for serializing name plates, machine parts or plastic components.



Press style numbering head

### Fixtures

New Method fixtures are designed to position and securely hold the part during the marking cycle. They orient the part to insure accurate location and alignment of the mark. The mark registration and the geometric aspects of the product determine the proper fixturing requirements.



Fixtures designed for any application