



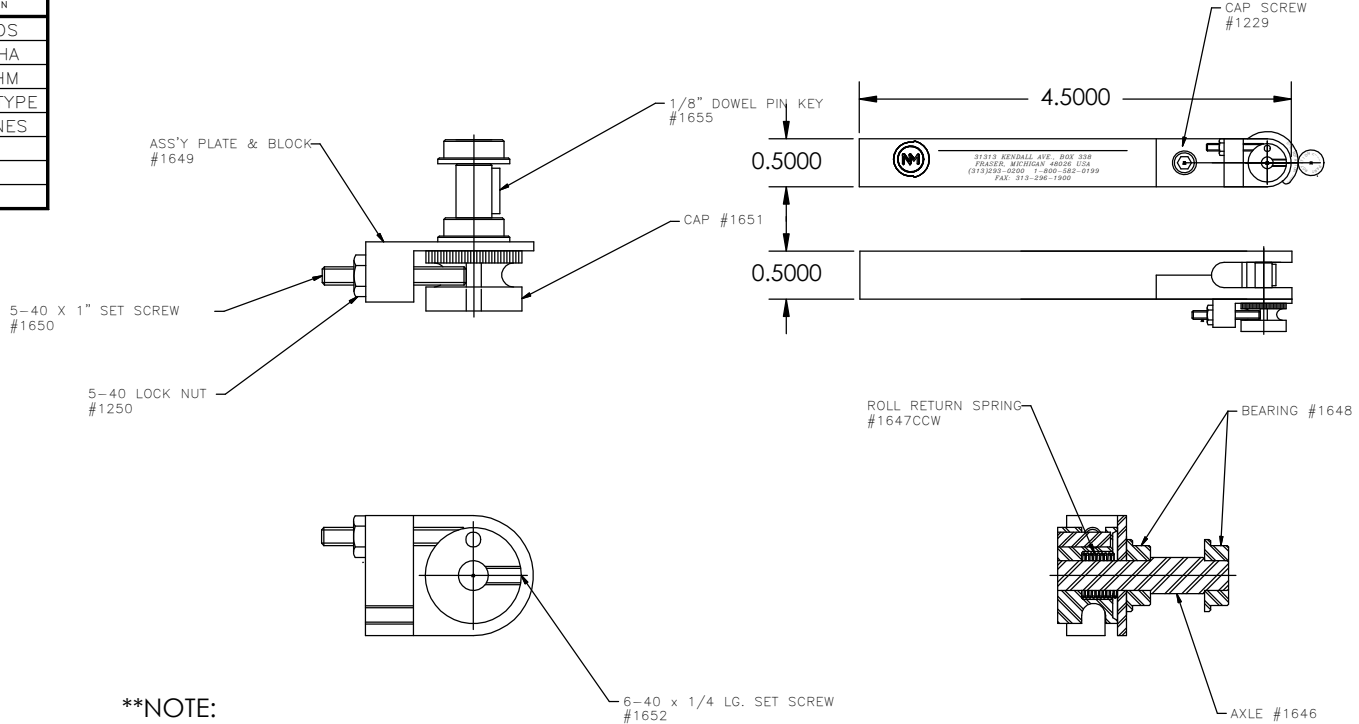
NEW METHOD STEEL STAMPS, INC.

(586) 293-0200 * (800) 582-0199 - Fax (586) 296-1900
 Email: info@newmethod.com -www.newmethod.com

17801 Helro Drive, P.O BOX 338
 Fraser, Michigan 48026 - USA

819 CCW
USED ON
TORNOS
HANWHA
STROHM
SWISS TYPE
MACHINES
-
-

LIMITS ON ALL FRACTIONAL FINISH DIMENSIONS ± .010 UNLESS OTHERWISE SPECIFIED. DO NOT SCALE-REMOVE ALL SHARP EDGES REPORT ALL CHANGES TO ENGINEERING DEPT.



****NOTE:**
 599 POWER PAK
 SHOWN 2.5x SIZE
 CCW= COUNTER-
 CLOCKWISE
 ROTATION OF PART

				NEW METHOD STEEL STAMPS, INC.		NAME	
				FRASER MICHIGAN		ROLL MARKING ATTACHMENT	
LET		CHANGE		DATE		PART NO.	
DRAWN		C.D.L.B.		SCALE		MAT'L	
CHECKED		J.A.G. III		DATE		ROCKWELL	
LET		CHANGE		DATE		C-SCALE	
				03/2/00		HEAT TREAT	
						618 CCW -B	