



550 POWER PAK  
(DO NOT SCALE)

\*NOTE:

DETAIL #2, P/N 1005  
IS P/N 1005-1/2"  
FOR GREENLEE MFG.

ITEM#	CAT. #	QTY	DESCRIPTION
19	1013	2	SOCKET HEAD CAP SCREW
18	1014	2	RIVETS
17	1015	1	SET SCREW
16	1007	1	SPRING, RATCHET
15	1002	1	STOP PIN
14	1001	1	CAP
13	1015	2	SET SCREW
12	1006	1	SPRING, ROLL RETURN
11	1012	1	#8 WOODRUFF KEY
10	1015	1	SET SCREW
9	1004	1	BLOCK
8	1019	1	SET SCREW
7	1018	1	JAM NUT
6	1010	1	RATCHET PAWL
5	1011	1	AXLE, RATCHET PAWL
4	1003	1	ASSEMBLY PLATE
3	1008	1	BUSHING
2	1005	1	AXLE
1	1009	1	BUSHING

<p>TOLERANCES UNLESS OTHERWISE SPECIFIED</p> <table border="1"> <thead> <tr> <th>INCH UNITS</th> <th>METRIC UNITS</th> </tr> </thead> <tbody> <tr> <td>XX ± .01</td> <td>X ± 0.3</td> </tr> <tr> <td>.XXX ± .005</td> <td>.XX ± 0.10</td> </tr> <tr> <td>.XXXX ± .0005</td> <td></td> </tr> </tbody> </table> <p>Angles ± 0°30'</p> <p>BREAK ALL SHARP EDGES</p>		INCH UNITS	METRIC UNITS	XX ± .01	X ± 0.3	.XXX ± .005	.XX ± 0.10	.XXXX ± .0005		<p><b>New Method Steel Stamps, Inc.</b> 17801 HELRO DR. FRASER, MICHIGAN 48026 USA (313)293-0200 1-800-582-0199 FAX: 313-296-1900</p>	
INCH UNITS	METRIC UNITS										
XX ± .01	X ± 0.3										
.XXX ± .005	.XX ± 0.10										
.XXXX ± .0005											
<p><b>CONFIDENTIAL</b> This drawing or any part hereof is proprietary and may not be reproduced or copied without written consent of New Method Steel Stamps, Inc.</p>		<p>Part No. <b>500-C</b></p>									
<p>Size <b>A</b> Sheet <b>01</b> of <b>01</b> ECR No. <b>-</b> Rev <b>-</b></p>		<p>Drawn By <b>I.K.</b> Date <b>02/13/95</b> Part No. <b>500-C</b></p>									
<p>Checked By _____ Date _____</p>		<p>Scale <b>1:1</b> CAD No. <b>500-C_</b></p>									
<p>DO NOT SCALE DRAWING</p>											